



Double Layer Chart

Iron Pipe Size	2	2½	3	3½	4	4½	5	5½	6
	IL OL	IL OL	IL OL	IL OL	IL OL	IL OL	IL OL	IL OL	IL OL
½	½ x 1	½ x 1	½ x 1½	½ x 1½	½ x 2	½ x 2	½ x 2½	½ x 2½	½ x 3
	2½ x 1½	2½ x 1½	3½ x 1½	3½ x 2	4½ x 2	4½ x 2½	6 x 2½	6 x 3	7 x 3
¾	¾ x 1	¾ x 1	¾ x 1½	¾ x 1½	¾ x 2	¾ x 2	¾ x 2½	¾ x 2½	¾ x 3
	2½ x 1	2½ x 1½	3½ x 1½	3½ x 2	4½ x 2	4½ x 2½	6 x 2½	6 x 3	7 x 3
1	1 x 1	1 x 1	1 x 1½	1 x 1½	1 x 2	1 x 2	1 x 2½	1 x 2½	1 x 3
	3 x 1	3 x 1½	4 x 1½	4 x 2	5 x 2	5 x 2½	6 x 2½	6 x 3	7 x 3
1¼	1¼ x 1	1¼ x 1	1¼ x 1	1¼ x 1	1¼ x 2	1¼ x 2	1¼ x 2½	1¼ x 2½	1¼ x 3
	3 x 1	3 x 1½	3 x 2	3 x 2½	5 x 2	5 x 2½	6 x 2½	6 x 3	7 x 3
1½	1½ x 1	1½ x 1	1½ x 1½	1½ x 1½	1½ x 2	1½ x 2	1½ x 2½	1½ x 2½	1½ x 3
	3½ x 1	3½ x 1½	4½ x 1½	4½ x 2	6 x 2	6 x 2½	7 x 2½	7 x 3	8 x 3
2	2 x 1	2 x 1	2 x 1½	2 x 1½	2 x 2	2 x 2	2 x 2½	2 x 2½	2 x 3
	4 x 1	4 x 1½	5 x 1½	5 x 2	6 x 2	6 x 2½	7 x 2½	7 x 3	8 x 3
2½	2½ x 1	2½ x 1	2½ x 1½	2½ x 1½	2½ x 2	2½ x 2	2½ x 2½	2½ x 2½	2½ x 3
	4½ x 1	4½ x 1½	6 x 1½	6 x 2	7 x 2	7 x 2½	8 x 2½	8 x 3	9 x 3
3	3 x 1	3 x 1	3 x 1½	3 x 1½	3 x 2	3 x 2	3 x 2½	3 x 2½	3 x 3
	5 x 1	5 x 1½	6 x 1½	6 x 2	7 x 2	7 x 2½	8 x 2½	8 x 3	9 x 3
3½	3½ x 1	3½ x 1	3½ x 1½	3½ x 1½	3½ x 2	3½ x 3	3½ x 2½	3½ x 2½	3½ x 3
	6 x 1	6 x 1½	7 x 1½	7 x 2	8 x 2	8 x 2	9 x 2	9 x 2½	10 x 2½
4	4 x 1	4 x 1	4 x 1½	4 x 1½	4 x 2	4 x 2	4 x 2½	4 x 2½	4 x 3
	6 x 1	6 x 1½	7 x 1½	7 x 2	8 x 2	8 x 2½	9 x 2½	9 x 3	10 x 3
4½	4½ x 1	4½ x 1	4½ x 1½	4½ x 1½	4½ x 2	4½ x 2	4½ x 2½	4½ x 2½	4½ x 3
	7 x 1	7 x 1½	8 x 1½	8 x 2	9 x 2	9 x 2	10 x 2	10 x 2½	11 x 2½
5	5 x 1	5 x 1	5 x 1½	5 x 1½	5 x 2	5 x 2	5 x 2½	5 x 2½	5 x 3
	7 x 1	7 x 1½	8 x 1½	8 x 2	9 x 2	9 x 2½	10 x 2½	10 x 3	11 x 3
6	6 x 1	6 x 1	6 x 1½	6 x 1½	6 x 2	6 x 2	6 x 2½	6 x 2½	6 x 3
	8 x 1	8 x 1½	9 x 1½	9 x 2	10 x 2	10 x 2½	11 x 2½	11 x 3	12 x 3
7	7 x 1	7 x 1	7 x 1½	7 x 1½	7 x 2	7 x 2	7 x 2½	7 x 2½	7 x 3
	9 x 1	9 x 1½	10 x 1½	10 x 2	11 x 2	11 x 2½	12 x 2½	12 x 3	14 x 3
8	8 x 1	8 x 1	8 x 1½	8 x 1½	8 x 2	8 x 2	8 x 2½	8 x 2½	8 x 3
	10 x 1	10 x 1½	11 x 1½	11 x 2	12 x 2	12 x 2½	14 x 2½	14 x 3	15 x 3
9	9 x 1	9 x 1	9 x 1½	9 x 1½	9 x 2	9 x 2	9 x 2½	9 x 2½	9 x 3
	11 x 1	11 x 1½	12 x 1½	12 x 2	14 x 2	14 x 2½	15 x 2½	15 x 3	16 x 3
10	10 x 1	10 x 1	10 x 1½	10 x 1½	10 x 2	10 x 2	10 x 2½	10 x 2½	10 x 3
	12 x 1	12 x 1½	14 x 1½	14 x 2	15 x 2	15 x 2½	16 x 2½	16 x 3	17 x 3
11	11 x 1	11 x 1	11 x 1½	11 x 1½	11 x 2	11 x 2	11 x 2½	11 x 2½	11 x 3
	14 x 1	14 x 1½	15 x 1½	15 x 2	16 x 2	16 x 2½	17 x 2½	17 x 3	18 x 3
12	12 x 1	12 x 1	12 x 1½	12 x 1½	12 x 2	12 x 2	12 x 2½	12 x 2½	12 x 3
	15 x 1	15 x 1½	16 x 1½	16 x 2	17 x 2	17 x 2½	18 x 2½	18 x 3	19 x 3
14	14 x 1	14 x 1	14 x 1½	14 x 1½	14 x 2	14 x 2	14 x 2½	14 x 2½	14 x 3
	16 x 1	16 x 1½	17 x 1½	17 x 2	18 x 2	18 x 2½	19 x 2½	19 x 3	20 x 3
15	15 x 1	15 x 1	15 x 1½	15 x 1½	15 x 2	15 x 2	15 x 2½	15 x 2½	15 x 3
	17 x 1	17 x 1½	18 x 1½	18 x 2	19 x 2	19 x 1½	20 x 2½	20 x 3	21 x 3
16	16 x 1	16 x 1	16 x 1½	16 x 1½	16 x 2	16 x 2	16 x 2½	16 x 2½	16 x 3
	18 x 1	18 x 1½	19 x 1½	19 x 2	20 x 2	20 x 2½	21 x 2½	21 x 3	22 x 3
17	17 x 1	17 x 1	17 x 1½	17 x 1½	17 x 2	17 x 2	17 x 2½	17 x 2½	17 x 3
	19 x 1	19 x 1½	20 x 1½	20 x 2	21 x 2	21 x 2½	22 x 2½	22 x 3	23 x 3
18	18 x 1	18 x 1	18 x 1½	18 x 1½	18 x 2	18 x 2	18 x 2½	18 x 2½	18 x 3
	20 x 1	20 x 1½	21 x 1½	21 x 2	22 x 2	22 x 2½	23 x 2½	23 x 3	24 x 3

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